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Field Service Procedure

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Saturn Remote Display Arm Upgrade

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Saturn Remote Display Arm Upgrade

Installation Procedure

The following procedure outlines the steps needed to upgrade the existing short arm joint assembly at the remote display. This procedure applies to short arm assembly part numbers 4113027-001, 4115577, and 4115578.

1. Remove the display panel from its mounting plate; carefully set aside the display panel (and keyboard if applicable). See Figure 1.

2. Loosen the clamping screws on both rod clamps. Remove the three screws securing one of the rod clamps to the display mounting plate.

3. Slide the display mounting plate off the rod.

4. Remove the cap from the short arm, and remove the existing shoulder screw and thrust bearing arrangement holding the mounting block to the arm. Save the lower spacer as it will be re-used.

5. Assemble the new mounting block and rod: Align the tapped holes in the rod with the holes in the bottom of the block, and secure the rod with two 10-32 screws and lock washers. See Figure 2.

6. Assemble the new mounting block to the short arm with the hardware provided in the kit, and the lower spacer removed in a previous step.

7. Slide the display mounting plate onto the rod.

8. Slide the rod clamp that was previously removed - onto the other end of the rod. Align the corresponding holes in the display mounting plate and secure the rod clamp with the three screws that were previously removed.

9. Tighten the rod clamps when the parts are properly aligned.

10. Reinstall the display panel on its mounting plate, and the keyboard if applicable.

Installation Procedure (continued)

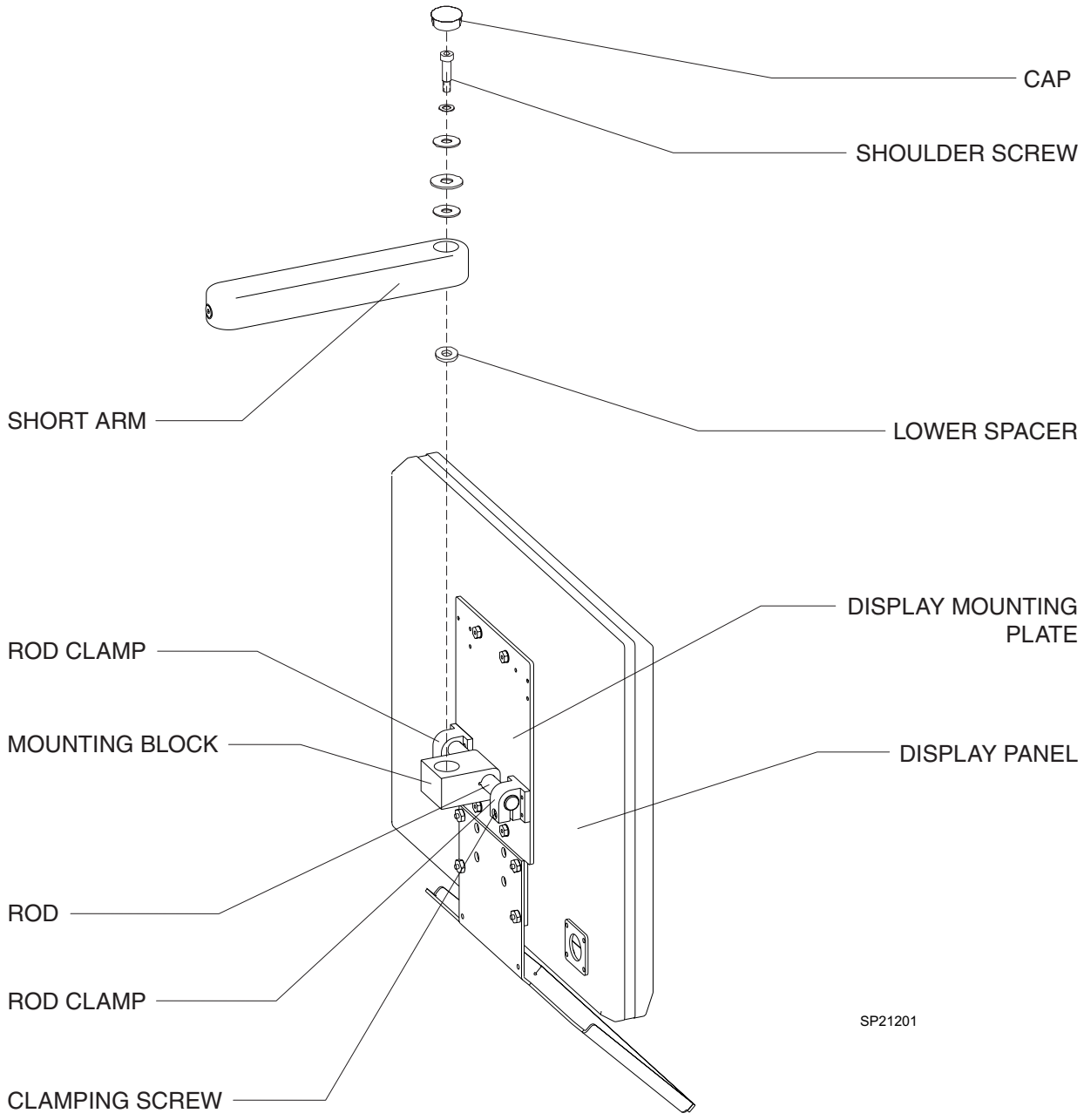

FIGURE 1. Disassembly of Existing Display Mount

Installation Procedure (continued)

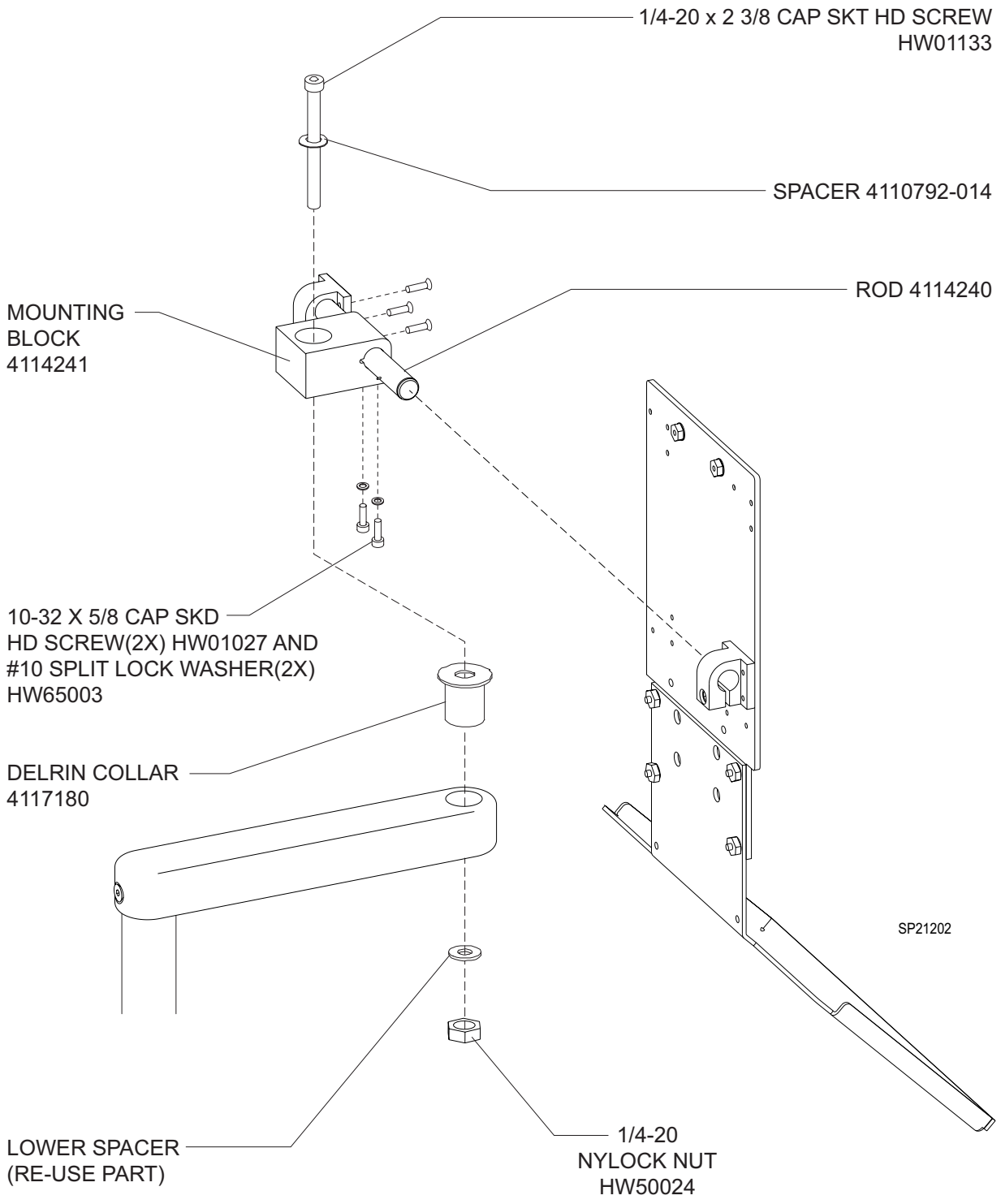

FIGURE 2. New Display Mounting Assembly

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